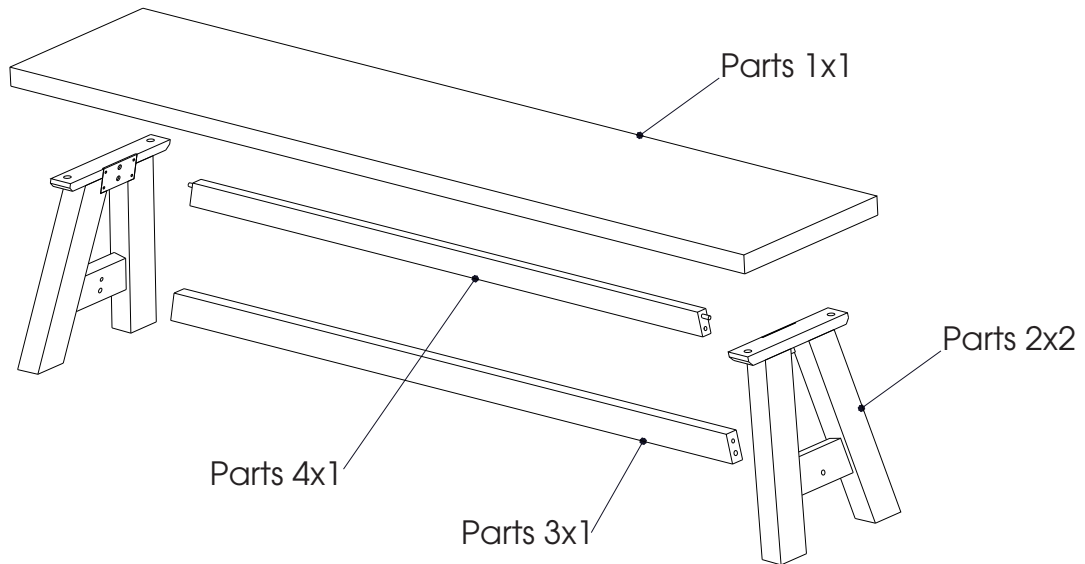


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Parts



M8X20



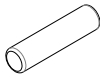
Ax2

8x18



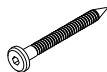
Bx2

8x40



Cx2

M7x70



Dx2

M8x45



Ex4

8x22



Mx4

K4

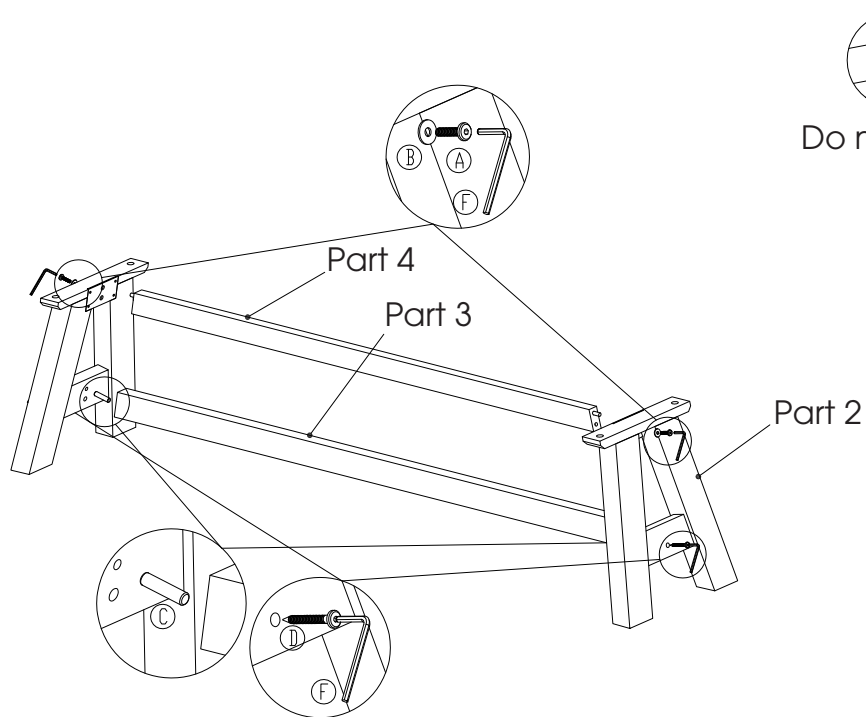


Fx1

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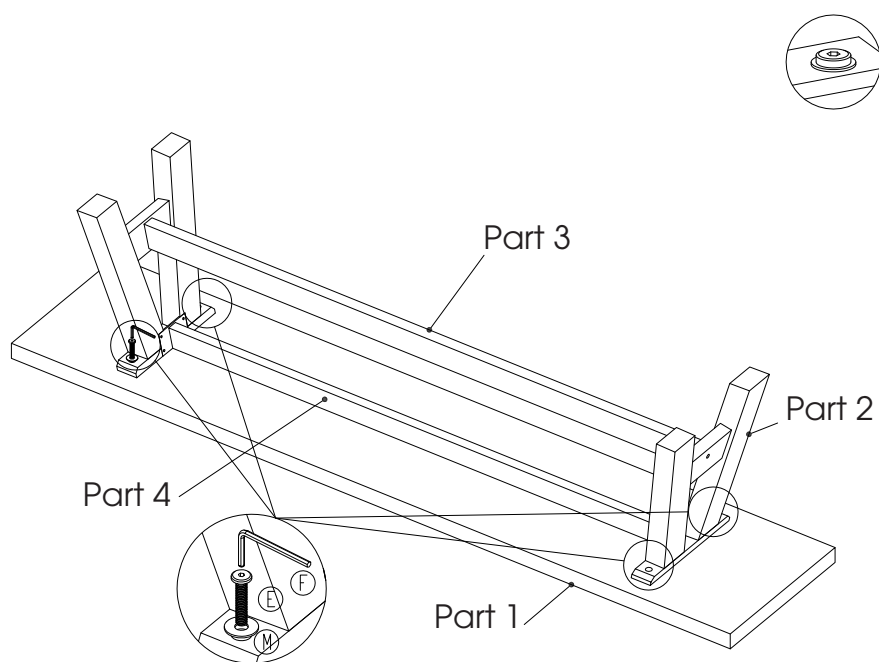
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Step 1.



Do not tightened bolts

Step 2.

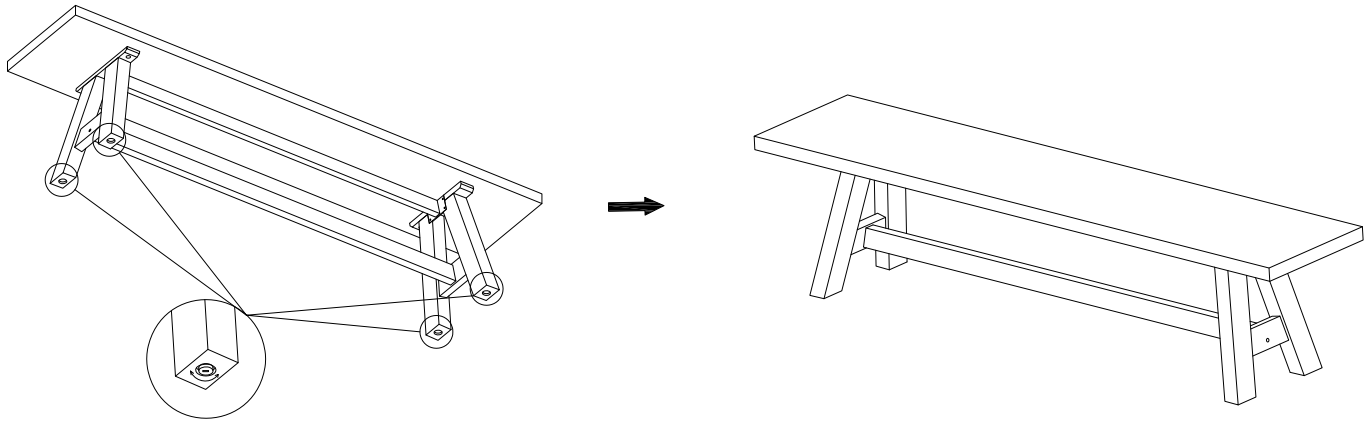


Ensure that all bolts are completely tightened

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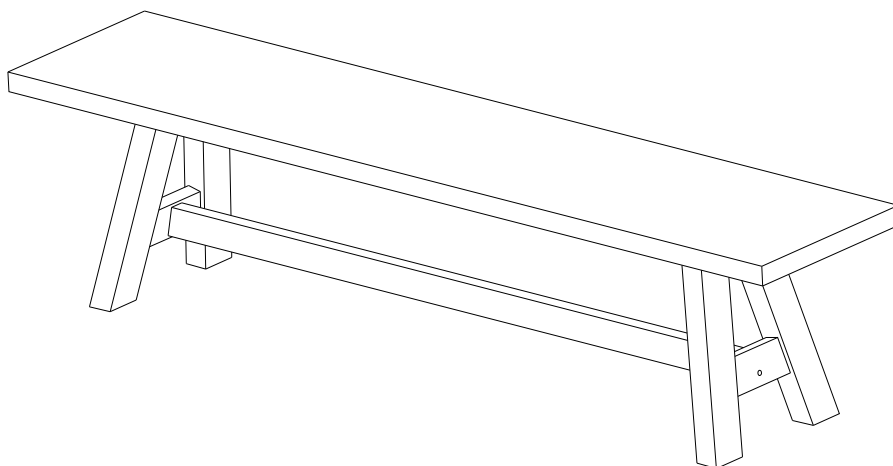
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Step 3.



Ensure that all bolts are completely tightened

Finished.



Ensure that all bolts are completely tightened